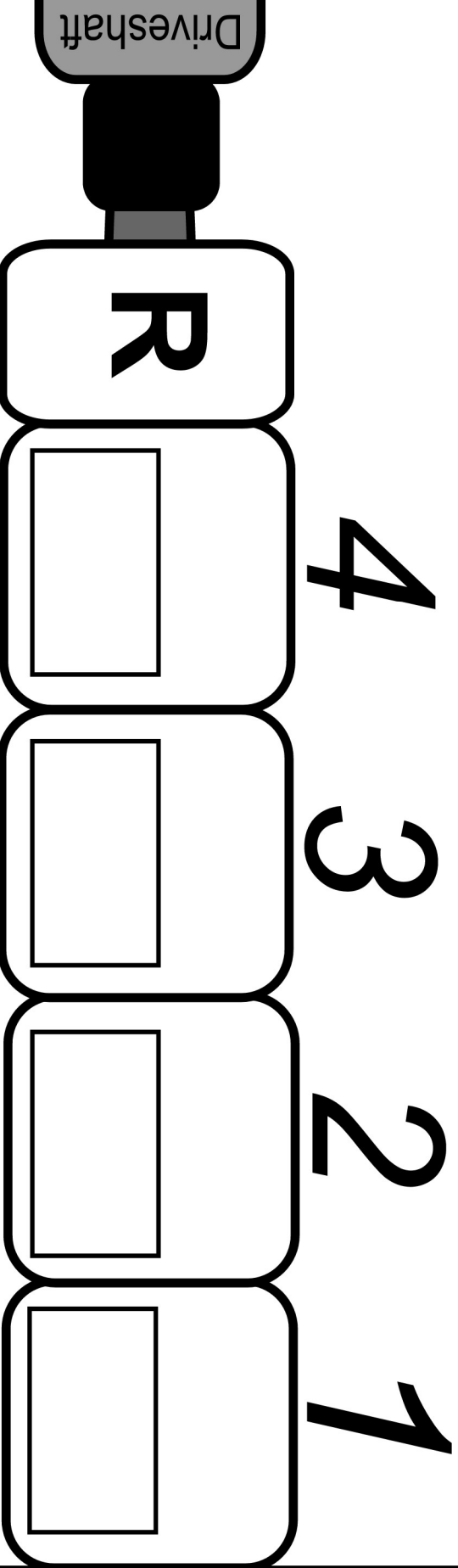
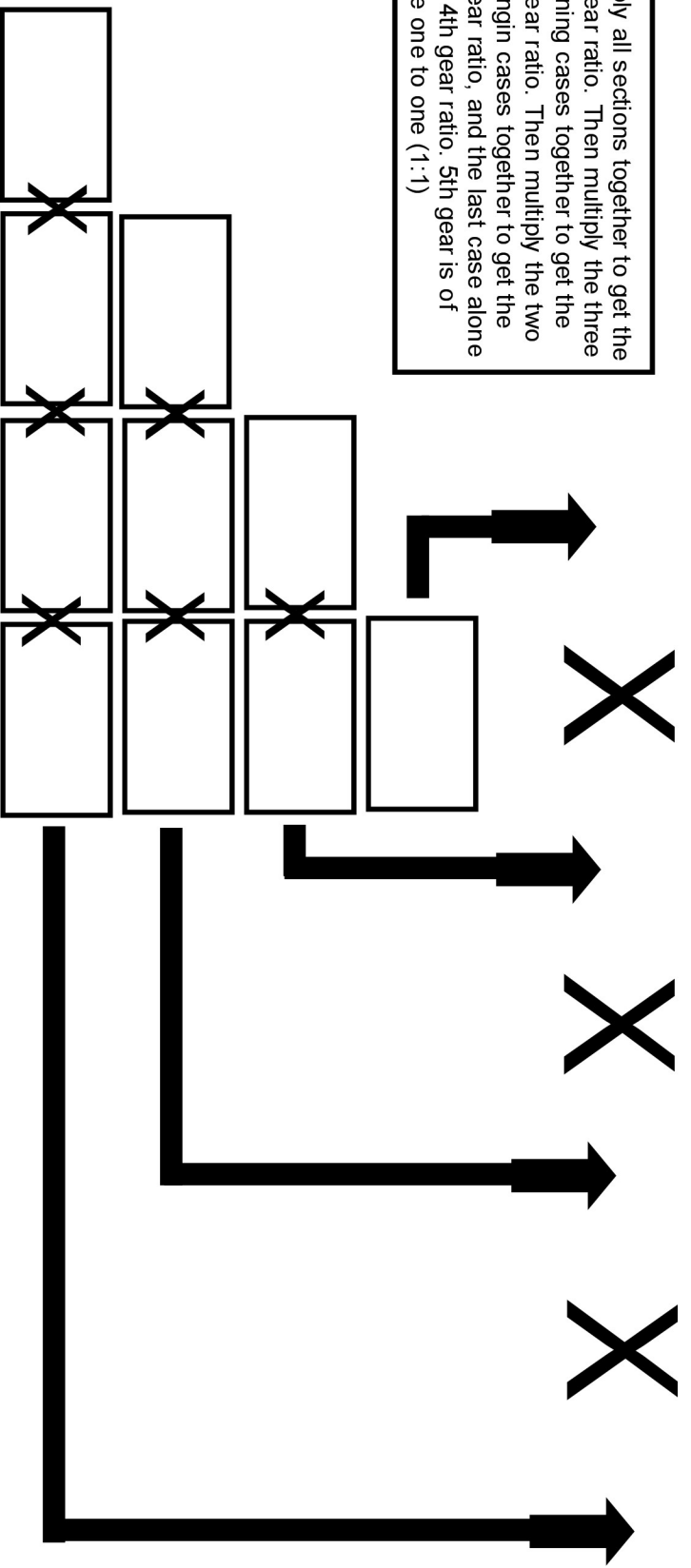




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Multiply all sections together to get the first gear ratio. Then multiply the three remaining cases together to get the 2nd gear ratio. Then multiply the two remaining cases together to get the 3rd gear ratio, and the last case alone is the 4th gear ratio. 5th gear is of course one to one (1:1)



Bellhousing